

Key Process Quality Control

No	Equipment		Monitoring Point	Test Condition
1	Spectrodensitometer		Color difference test	Daylight visual/ numerical control
2	Bar code scanner		Barcode/QR code test	Bar code scanner
3	Visual monitoring CCD		Error , leakage and mixed monitoring	CCD visual identity
4	Metal detector		Metal monitoring	Metal detector
5	Weight monitor		Weight monitoring	Weight monitor
6	Constant temperature and humidity chamber		high-low temperature test	Constant temperature and humidity chamber
7	Transport vibrator		Simulated transportation test	vibration table

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Acceptability Criterion	Severity	Remark
No visible color difference or test within the required acceptance range	MAJ	
same value with the standard	MAJ	
Meet the sample requirements	MAJ	
Meet the sample requirements	MAJ	
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Stored under high temperature 60°C, humidity 85%RH for 24H, to low temperature -20°C, humidity 0%RH for 24H, no visible bubbling, glue opening, falling off, overflow and other phenomena.	MAJ	
Place the bottom side of the carton towards the vibration table, and conduct vibration test according to the TSTA-1A2014 standard. There is no obvious visual damage to the gift box and product	MAJ	