

<b>Jiaxing Yuhong technology Co., LTD</b>	File name	Quality Standard book for Boutique box			File Number	YH-SJ-026	Version/ times	A0
	Formulation Department	QC Department	Set dates	2024-2-20	Revision date		Page code	Page 1
Formulate:					Reviewed:			

### 1、 Purpose:

In order to pay better attention to and monitor the quality of the fine box, improve the quality of our products to meet the quality requirements of customers, this inspection standard is specially formulated.

### 2、 Scope of application:

Adapt to the quality inspection and judgment of all the company's fine boxes, except for customers' special requirements.

### 3、 Sampling plan:

Refer to (GB-2828.1-2012) "Sampling inspection standards" for single sampling

**AQL:** CR: 0 MAJ: 0.4 MIN: 1.0

### 4、 Test condition:

4.1 Tools: tape measure, straight ruler, film ruler, 3M adhesive paper, digital caliper and other related testing instruments.

4.2 Visual inspection: Under a 60W incandescent lamp, the eye is 30 ~ 40CM away from the object to be tested for visual inspection.

### 5、 Definition:

5.1 Serious defects: defects that affect the structure and function of the product or endanger the safety of the human body.

5.2 Major defects: refers to the defects that affect the appearance or performance of the product, but the product is still usable.

5.3 Minor defect: refers to the defect that affects the appearance or performance of the product, but the product is still usable.

5.4 Class A side: the main surface, that is, the product can be placed directly.

5.5 Class B side: side, back of the product vertical box body and front of the inner box.

5.6 Class C side: The bottom or other surface of the product vertical placement box body other than the A and B surfaces.

#### 6、Metric code:

S: Square Meter(  $\text{mm}^2$  ) L: length (mm) N: number(个) D: distance (mm)

W: width (mm) d: diameter (e.g., size of different color points diameter)

#### 7、Standard content:

Inspection Items	Inspection standards		Inspection tools / Instruments	Bad category		
	Generic version	High-end version		CR	MAJ	MIN
Material	1. The type and weight of face paper and backing paper are consistent with the work order.	1. The type and weight of face paper and backing paper are consistent with the work order.	Visual inspection . Digital caliper		√	
	2. The gray board, cardboard are consistent with the work order.	2. The gray board, cardboard are consistent with the work order.	Visual		√	
	Text content pattern	Consistent with sample	Consistent with sample	Visual	√	
	Overprint	Grade A side error is allowed to be 0.2MM, grade B and C side error is allowed to be 0.25MM.	Grade A side error is allowed to be 0.1MM, Grade B and C side error is allowed to be 0.15MM, Special products according to customer specified requirements.	Film ruler Visual		√
	Color difference	1, the color difference of the trademark area refers to the standard sample, and the visual consistency with the sample. 2, color difference reference standard sample office in other areas, no obvious visual difference.	1, visually consistent with the sample. 2, if the customer has signed the limit sample can be accepted between the limit sample.	Visual		√

		3, for the qualified color difference products, the same batch shipment must be consistent or consistent with the color of the board, and the slight color difference of the different board should be identified. 4, if the customer has signed the limit sample can be accepted between the limit sample.				
Printing	Flaws: Ink spots, White spots Dirty dots, pink dots	Grade A side: trademark text pattern can not have; Other parts $d \leq 0.4\text{mm}$ , $N \leq 1$ is acceptable. Grade B side: text pattern part $d \leq 0.7\text{mm}$ , $N \leq 1$ ; Other parts $d \leq 1.0\text{mm}$ , $N \leq 1$ is acceptable. Grade C side: not as control points, not visually obvious is acceptable..	Grade A side: the trademark text pattern shall not be there; Other parts $d \leq 0.3\text{mm}$ , $N \leq 1$ is acceptable. Grade B side: text pattern part $d \leq 0.4\text{mm}$ , $N \leq 1$ ; Other parts $d \leq 0.5\text{mm}$ , $N \leq 1$ is acceptable. Grade C side: $D \leq 0.7\text{mm}$ and $N \leq 1$ for a single Logo are acceptable. Other parts: $d \leq 1\text{mm}$ , ignore $1 < d \leq 1.5\text{mm}$ , $N \leq 4$ , and $D \geq 15\text{mm}$ , does not affect the recognition acceptable.	Film ruler Visual		√
	Missing words, broken words	A, B side can not have, C side can be correctly identified.	A, B, C sides can not have.	Visual	√	
	Scratch, wipe, scratch: (provide no base color is shown)	Grade A side: text pattern can not have; Other parts $L \leq 20\text{ mm}$ , $W \leq 0.15\text{mm}$ , $N \leq 1$ acceptable. Grade B side: text pattern part $L \leq 10\text{mm}$ , $W \leq 0.10\text{mm}$ , $N \leq 1$ ; Other parts $L \leq 30\text{ mm}$ , $W \leq 0.25\text{mm}$ , $N \leq 2$ , $D \geq 100\text{mm}$ is acceptable. Grade C side: text pattern part $L \leq 15\text{mm}$ , $W \leq 0.15\text{mm}$ , $N \leq 1$ . Other parts $L \leq 40\text{mm}$ , $W \leq 0.35\text{mm}$ , $N \leq 3$ , $D \geq 100\text{mm}$ is acceptable.	Grade A side text pattern is not allowed; Other parts $L \leq 10\text{ mm}$ , $W \leq 0.1\text{mm}$ , $N \leq 1$ is acceptable; Grade B side: text pattern part $L \leq 5\text{mm}$ , $W \leq 0.5\text{mm}$ , $N \leq 1$ ; Other parts: $L \leq 20\text{ mm}$ , $W \leq 0.15\text{mm}$ , $N \leq 1$ , $D \geq 100\text{mm}$ is acceptable. Grade C side: text pattern part $L \leq 10\text{mm}$ , $W \leq 0.1\text{mm}$ , $N \leq 1$ . Other parts $L \leq 30\text{mm}$ , $W \leq 0.25\text{mm}$ , $N \leq 2$ , $D \geq 100\text{mm}$ is acceptable	Film ruler Visual		√
	Ink bars and water bars Ghosting , water	Grade A side: Not allowed. Grade B and C sides: 30cm not visually noticeable.	ABC sides: Not allowed.	Film ruler Visual		√

	Drying Large water						
	Barcode scan	Can quickly and correctly read barcode numbers.	Can quickly and correctly read barcode numbers.	Barcode Scanner		√	
	Paper Patches	Grade A side: a single Logo $d \leq 0.5\text{mm}$ , $N \leq 1$ , is acceptable other parts: ① $d \leq 0.8\text{mm}$ , $N \leq 3$ , $D \geq 15\text{mm}$ ② $0.8\text{mm} < S \leq 1\text{mm}$ , $N \leq 2$ is acceptable. Grade B side: Outer surface: $d \leq 0.5\text{mm}$ , $N \leq 1$ at a single Logo, acceptable; Other parts: ① $d \leq 0.5\text{mm}$ ignore ② $0.5\text{mm} < d \leq 0.8\text{mm}$ , $N \leq 5$ , $D \geq 15\text{mm}$ acceptable ③ $0.8\text{mm} < D \leq 1\text{mm}$ , $N \leq 3$ , $D \geq 15\text{mm}$ acceptable. Grade C side: a single Logo $d \leq 0.5\text{mm}$ , $N \leq 1$ , acceptable; Other parts ① $d \leq 1.5\text{mm}$ is acceptable ② $1.5\text{mm} < D \leq 2\text{mm}$ , $N \leq 3$ , $D \geq 15\text{mm}$ is acceptable.	Grade A side: a single Logo $d \leq 0.3\text{mm}$ , $N \leq 1$ , is acceptable other parts: ① $d \leq 0.5\text{mm}$ , $N \leq 3$ , $D \geq 10\text{mm}$ ② $0.8\text{mm} < S \leq 1\text{mm}$ , $N \leq 1$ is acceptable. Grade B side: Outer surface: $d \leq 0.3\text{mm}$ , $N \leq 1$ at a single Logo, acceptable; Other parts: ① $d \leq 0.3\text{mm}$ ignore ② $0.3\text{mm} < d \leq 0.5\text{mm}$ , $N \leq 4$ , $D \geq 10\text{mm}$ acceptable ③ $0.5\text{mm} < D \leq 1\text{mm}$ , $N \leq 2$ , $D \geq 10\text{mm}$ is acceptable. Grade C side: a single Logo $d \leq 0.3\text{mm}$ , $N \leq 1$ , is acceptable; Other parts ① $d \leq 1\text{mm}$ is acceptable ② $1.\text{mm} < D \leq 1\text{mm}$ , $N \leq 2$ , $D \geq 10\text{mm}$ is acceptable.	Film ruler Visual		√	
Surface Treatment	Surface treatment method	Consistent with engineering order and sample	Consistent with engineering order and sample	Visual		√	
	Surface treatment luminosity	Compare with samples, matte glue between $15^\circ$ to $25^\circ$ , hyper gloss glue greater than $70^\circ$ ..	Consistent with engineering order and sample	Visual inspection Photometer		√	
	Adhesion	Tearing the adhesive film by hand can tear the paper fiber or ink layer to determine qualified.	Tearing the adhesive film by hand can tear the paper fiber or ink layer to determine qualified..	Hand tearing test		√	
	Color	Close to the standard sample	Close to the standard sample	Visual		√	

	Film bubbles, specks	Not in the body of the trademark, other positions $d \leq 0.5\text{mm}$ , acceptable.	Not in the body of the trademark, other positions $d \leq 0.3\text{mm}$ , acceptable.	Film ruler Visual			√
	Local UV offset	$W \leq 0.5\text{mm}$ is acceptable.	$W \leq 0.3\text{mm}$ is acceptable.	Film ruler Visual			√
	Gold and silver stamping	1、 No dirt, paste plate phenomenon, incomplete does not affect the recognition and acceptance. 2、 Without overprinting, allow to go 1MM; Need to set the allowable position of 0.3MM. 3、 Adhesion test, 3M adhesive stamping position into 60 Angle pull up no gold, silver, finger gently scraping hot stamping position no gold and silver.	1、 No dirt, paste plate phenomenon, incomplete does not affect the recognition and acceptance. 2、 Without overprinting, allow to move 0.5MM; Need to set the allowable position of 0.1MM. 3、 Adhesion test, 3M adhesive paper hot stamping position into 60 Angle pull up no gold, silver, finger gently scraping hot stamping position no gold and silver.	Film ruler Visual		√	
	Bump and dent	1, No burst paper phenomenon. 2, No need to set, allow to go 1MM; Need to set the allowable position of 0.5MM.	1, No burst paper phenomenon. 2, No need to set, allow to go 0.5MM; Need to set the allowable position of 0.3MM.	Film ruler Visual			√
Die cut	Structural dimensions	The shape structure is consistent with the sample, and the size is consistent with the sample. The error is controlled within 0.5MM.	The shape structure is consistent with the sample, and the size is consistent with the sample. The error is controlled within 0.3MM.	Tape Measure		√	
	Die cut out of position	Face paper is not allowed, the inner box is controlled within 1MM.	Face paper is not allowed, the inner box is controlled within 0.5M.	Film ruler		√	
	Burst line and color	1, Grade A side burst line is not allowed, Grade B side $L \leq 1\text{mm}$ , $W \leq 0.25\text{mm}$ , $N \leq 1$ is acceptable, Grade C side, inner box $L \leq 2\text{mm}$ , $W \leq 0.25\text{mm}$ , $N \leq 2$ , the color explosion distance of the measured object 30CM is not obvious.	1, Grade AB sides burst line is not allowed, Grade C side, inner box $L \leq 1\text{mm}$ , $W \leq 0.25\text{m}$ , $N \leq 1$ is acceptable. 2, the color explosion distance of the measured object 30CM is not obvious to the eye.	Film ruler Visual		√	
	Press line, beer knife Molding	The press line is full and easy to fold, and the straight cutting edge of the beer knife is smooth and clean, without any beer penetration; After forming, there is no explosion Angle, sharp edges, easy to form the socket tightness is moderate, and the	The press line is full and easy to fold, the beer knife is straight and clean, and there is no beer through; After forming, there is no explosion Angle, sharp edges, easy to form the socket tightness is moderate, and the assembly tightness	Visual		√	

	effect	assembly tightness is moderate.	is moderate.				
	Drop the knife, drop the wire	Not allowed. Expansion of aircraft hole and socket position is not allowed	Not allowed. Expansion of aircraft hole and socket position is not allowed	Visual		√	
	Knife line bend	30CM is not visually noticeable then acceptable	Not allowed	Visual			√
	Color bit Line Offset	Grade A side is not allowed, Grade B and C sides are allowed 1MM.	Grade A side is not allowed, Grade B and C sides are allowed 0.5MM.	Visual, straight ruler		√	
	Scratch and wipe flowers	30CM is not visually noticeable then acceptable	30CM is not visually noticeable then acceptable	Visual			√
V slot stick corners	V slot dimension, angles	1、 Gray plate/visual test whether the four sides have knife edges, variants, and use calipers to card the outside diameter error + / - 0.2 MM 2、 V slot Angle/According to the requirements of work order or template, 3, V slot gap less than 1MM. 4. V slot depth/connection thickness is maintained at 15 wire thickness (equivalent to the thickness of 128G coated paper), folding V slot by hand, no resistance, no deformation (big belly), The inner wall of the V slot is clean and flat, the parallelism /V end of the detection box edge error is plus or minus 0.1MM, the folding diagonal error is plus or minus 0.1MM.	1、 Gray plate/visual test four sides have knife edge, variant, caliper card diameter error of plus or minus 0.1MM 2, V slot Angle/according to the work order or template requirements. 3, V slot gap less than 0.5MM. 4, V slot depth/connection thickness is maintained at 15 wire thickness (equivalent to the thickness of 128G coated paper), folding V slot by hand, no resistance, no deformation (big belly), The inner wall of the V slot is clean and flat, the parallelism /V end of the detection box edge error is plus or minus 0.05MM, the folding diagonal error is plus or minus 0.05MM.	Straight ruler Digital calipers Visual Film rule		√	

		5, the swing plate requirements /100 pieces of positive and negative stacking, the swing plate height is 1.4M, and the use of plastic wrap is good after 4 hours.	5, the board requirements /100 pieces of positive and negative stacking, the swing plate height is 1.4M, the use of 4 hours later with a wrap.				
	St i c k c o r n e r s f i r m l y	Tight and not easy to pop open, smooth adhesive paper	Tight and not easy to pop open, smooth adhesive paper	Tear visually and manually		√	
Fore skin ,Inn er box, lid and base box	Material	Consistent with sample and engineering orders	Consistent with sample and engineering orders	Visual		√	
	Facial paper	The face paper has no printing ,surface treatment and poor die cutting. According to above standards, personnel must be arranged for 100% full inspection before wrapping the face paper	The face paper has no printing ,surface treatment and poor die cutting. According to above standards, personnel must be arranged for 100% full inspection before wrapping the face paper	Visual		√	
	Sticky box strength	Tear face paper and gray board can tear 70% of the paper fibre as qualified. No glue, foam, empty glue, the interface is firm without warp	Tear face paper and gray board can tear 70% of the paper fibre as qualified. No glue, foam, empty glue, the interface is firm without warp.	Visual Hand tear		√	
	Flatness edges	Wrapped shell, the surface of the inner box without impurities, convex and concave uneven,flat eges and concerns, no wrinkles	Wrapped shell, the surface of the inner box without impurities, convex and concave uneven,flat eges and concerns, no wrinkles	Visual			√
	Wrap edges offset	Grade AB sides: $D \leq 1\text{mm}$ is acceptable, and does not affect the integrity of the text. Grade C side: $D \leq 2\text{mm}$ acceptable, and does not affect the integrity of the text.	Grade AB sides: $D \leq 0.5\text{mm}$ acceptable, and does not affect the integrity of the text. Grade C side: $D \leq 1\text{mm}$ acceptable, and does not affect the integrity of the text.	Film ruler Visual			√
	Glue stain	Box surface and inner box are clean without obvious glue water stains	Box surface and inner box are clean without obvious glue water stains	Visual			√

Smudges	<p>1、 Non-erasable dirt (Do not erase with a dust-free cloth): Not allowed, if it is permeated, <math>d \leq 5\text{mm}</math>, and no problem with text recognition is acceptable.</p> <p>2、 Erasable dirt (with a dust-free cloth can be erased) : Grade AB sides: <math>d \leq 35\text{mm}</math>, <math>N \leq 1</math> (and not more than 1/3 of the single side) Grade C side: <math>d \leq 45\text{mm}</math>, <math>N \leq 1</math> (and not more than 1/2 of a single side)</p>	<p>2、 1、 Non-erasable dirt (Do not erase with a dust-free cloth): Not allowed, if it is permeated, <math>d \leq 3\text{mm}</math>, and no problem with text recognition is acceptable.</p> <p>2、 Erasable dirt (with a dust-free cloth can be erased) : Grade AB sides: <math>d \leq 25\text{mm}</math>, <math>N \leq 1</math> (and not more than 1/3 of the single side) Grade C side: <math>d \leq 35\text{mm}</math>, <math>N \leq 1</math> (and not more than 1/2 of a single side)</p>	Film ruler Visual		√	
False defoaming	<p>Grade A side: <math>L \leq 50\text{mm}</math>, <math>W \leq 1.5\text{mm}</math>, <math>N \leq 1</math> is acceptable. Grade B side: <math>L \leq 80\text{mm}</math>, <math>W \leq 3\text{mm}</math>, <math>N \leq 2</math>, <math>D \geq 50\text{mm}</math> is acceptable. Grade C side: <math>L \leq 100\text{mm}</math>, <math>W \leq 5\text{mm}</math>, <math>N \leq 2</math> is acceptable.</p>	<p>Grade A side: <math>L \leq 30\text{mm}</math>, <math>W \leq 1\text{mm}</math>, <math>N \leq 1</math> is acceptable. . Grade B side: <math>L \leq 50\text{mm}</math>, <math>W \leq 2\text{mm}</math>, <math>N \leq 1</math> is acceptable Grade C side: <math>L \leq 50\text{mm}</math>, <math>W \leq 3\text{mm}</math>, <math>N \leq 2</math> is acceptable.</p>	Film ruler Visual		√	
Bubbles	<p>Grade A side: not available at logo, other <math>d \leq 3\text{mm}</math>, <math>N \leq 1</math> is acceptable. Grade B side: not available at logo, other <math>d \leq 5\text{mm}</math>, <math>N \leq 1</math> on one side is acceptable. Grade C side: not available at logo, other <math>d \leq 7\text{mm}</math>, <math>N \leq 2</math> on one side is acceptable.</p>	<p>Grade A surface: not available at logo, other <math>d \leq 2\text{mm}</math>, <math>N \leq 1</math> is acceptable. Grade B side: not available at logo, other <math>d \leq 4\text{mm}</math>, <math>N \leq 1</math> on one side is acceptable. Grade C side: not available at logo, other <math>d \leq 5\text{mm}</math>, <math>N \leq 2</math> on one side is acceptable..</p>	Film ruler Visual		√	
Leak gray board gap	<p>Gap <math>D \leq 1\text{mm}</math>, <math>N \leq 2</math> is acceptable.</p>	<p>Gap <math>D \leq 0.5\text{mm}</math>, <math>N \leq 1</math> is acceptable.</p>	Visual, straight ruler		√	
Degumming	<p>Edge degumming, <math>W \leq 1.5\text{mm}</math> (length is not controlled) does not affect the performance acceptable.</p>	<p>Edge degumming, <math>W \leq 1\text{mm}</math> (length is not controlled) does not affect the performance acceptable.</p>	Film ruler Visual		√	
Crease	<p>Grade A side: LOGO and fuselage are not available, other parts <math>L \leq 20\text{mm}</math>, <math>W \leq 0.3\text{mm}</math>, <math>N \leq 1</math> is acceptable. Grade B side: not at LOGO, other parts <math>L \leq 30\text{mm}</math>, <math>W \leq 1\text{mm}</math>, Single-side <math>N \leq 1</math> is acceptable.</p>	<p>Grade A side: LOGO and fuselage are not available, other parts <math>L \leq 10\text{mm}</math>, <math>W \leq 0.2\text{mm}</math>, <math>N \leq 1</math> is acceptable. Grade B side: not at LOGO, other parts <math>L \leq 20\text{mm}</math>, <math>W \leq 1\text{mm}</math>, Single-side <math>N \leq 1</math> is</p>	Film ruler Visual		√	



		Grade C side: not at LOGO, other parts $L \leq 60\text{mm}$ , $W \leq 2\text{mm}$ , single-side $N \leq 1$ is acceptable.	acceptable. Grade C side: not at LOGO, other parts $L \leq 30\text{mm}$ , $W \leq 1\text{mm}$ , single-side $N \leq 1$ is acceptable.				
	Scratches	Deep scratches: Grade A side: not at logo; Other parts $L \leq 30\text{mm}$ , $W \leq 0.3\text{mm}$ , $N \leq 1$ is acceptable Grade B side: $L \leq 20\text{mm}$ , $W \leq 0.3\text{mm}$ , $N \leq 1$ is acceptable at LOGO. Other parts $L \leq 40\text{mm}$ , $W \leq 0.4\text{mm}$ , $N \leq 2$ , $D \geq 100\text{mm}$ is acceptable Grade C side: $L \leq 80\text{mm}$ , $W \leq 0.8\text{mm}$ , $N \leq 2$ , $D \geq 100\text{mm}$ is acceptable Minor scratches: Grade A side $0.2\text{mm} < W \leq 1\text{mm}$ , $N \leq 5$ is acceptable, $W \leq 0.2\text{mm}$ ignored Grade B side: $0.2\text{mm} < W \leq 1.2\text{mm}$ , $N \leq 7$ is acceptable, $W \leq 0.2\text{mm}$ ignored Grade C side: $0.3\text{mm} < W \leq 1.5\text{mm}$ , $N \leq 7$ acceptable, $W \leq 0.3\text{mm}$ ignored	Deep scratches: Grade A side: not at logo; Other parts $L \leq 20\text{mm}$ , $W \leq 0.2\text{mm}$ , $N \leq 1$ is acceptable Grade B side: $L \leq 20\text{mm}$ , $W \leq 0.2\text{mm}$ , $N \leq 1$ is acceptable, Other parts $L \leq 30\text{mm}$ , $W \leq 0.3\text{mm}$ , $N \leq 1$ , $D \geq 80\text{mm}$ is acceptable Grade C side: $L \leq 50\text{mm}$ , $W \leq 0.5\text{mm}$ , $N \leq 1$ , $D \geq 50\text{mm}$ is acceptable Minor scratches: Grade A side: $0.1\text{mm} < W \leq 1\text{mm}$ , $N \leq 3$ is acceptable, $W \leq 0.1\text{mm}$ ignored Grade B side: $0.1\text{mm} < W \leq 1\text{mm}$ , $N \leq 5$ is acceptable, $W \leq 0.1\text{mm}$ ignored Grade C side: $0.2\text{mm} < W \leq 1\text{mm}$ , $N \leq 5$ is acceptable, $W \leq 0.2\text{mm}$ ignored	Film ruler Visual		√	
组装	Moisture testing	Water test moisture content $13 \pm 5$ for lid and base box	Water test moisture content $13 \pm 5$ for lid and base box	Moisture tester		√	
	Dimensions after assembly	Consistent with the sample, the error is within 1MM	Consistent with the sample, the error is Within 0.5MM	Film ruler Visual		√	
	Adhesive strength	70% of the area of the inner box and the shell can be glued to the paper fiber	70% of the area of the inner box and the shell can be glued to the paper fiber	Tear by Hand Visual	√		
	Tightness	3 seconds free slide, lid and base box to fit the gap on both sides $< 2\text{mm}$	3 seconds free slide, lid and base box to fit the gap on both sides $< 1.5\text{mm}$	Visual		√	
	Accessories	1, the size and structure of the accessories are consistent with the sample, no obvious bad appearance, 2, the assembly position and direction	1, the size and structure of the accessories are consistent with the sample, no obvious bad appearance, 2, the assembly position and direction	Film ruler Visual		√	

		of the accessories are consistent with the sample, 3, no leakage loading, more loading, less loading phenomenon	of the accessories are consistent with the sample, 3, no leakage loading, more loading, less loading phenomenon				
	Punch nail clasp	The size and position of the buckle are consistent with the sample, without raw edges, imperfections and leakage.	The size and position of the buckle are consistent with the sample, without raw edges, imperfections and leakage.	Visual		√	
	Overall structure	1. Forming square, no wrinkle Angle, wrinkle, no uneven, 2. Easy to form, box shape magnetic strong box cover with magnet can be naturally covered, lid and base box, drawer box can be naturally formed and separated.	1. Forming square, no wrinkle Angle, wrinkle, no uneven, 2. Easy to form, box shape magnetic strong box cover with magnet can be naturally covered, lid and base box, drawer box can be naturally formed and separated.	Visual		√	
	Overall appearance	The box surface and inner box are clean, without obvious glue water stains, dirt and wrinkles.	The box surface and inner box are clean, without obvious glue water stains, dirt and wrinkles.	Visual			√
Packaging	Packing method	Customers have the requirements of the specified packaging according to customer requirements, no requirements with kraft paper package.	Customers have the requirements of the specified packaging according to customer requirements, no requirements with kraft paper package.	Visual			√
	Appearance	The packing belt is compact without loosening and spreading, and the finished product packaging is square and four corners, the same size and neatly placed.	The packing belt is compact without loosening and spreading, and the finished product packaging is square and four corners, the same size and neatly placed.	Visual			√
		The number of packages is consistent with the number of labels, and the number of each package is accurate and meets the requirements of the quantity of works order.	The number of packages is consistent with the number of labels, and the number of each package is accurate and meets the requirements of the quantity of works order.	Visual		√	
		Do not mix materials, mixed models, no damage and no foreign matter.	Do not mix materials, mixed models, no damage and no foreign matter.	Visual		√	
		One mantissa is allowed, not manually altered.	One mantissa is allowed, not manually altered.	Visual			√
		The packaged finished product has no damage, and the card plate is flat to avoid the production of impression.	The packaged finished product has no damage, and the card plate is flat to avoid the production of impression.	Visual		√	
Appearance	The label printing format is consistent with the customer's requirements, and the company's format	The label printing format is consistent with the customer's requirements, and the company's format	Visual			√	

Label stamp		is executed if there is no requirement.	is executed if there is no requirement.			
		Labels are posted uniformly with neat cut edges	Labels are posted uniformly with neat cut edges	Visual		√
		The position of the clearance cover of the production full inspection stamp is unified on the lower left of the label paper, and the position of the clearance cover of the QA/PASS stamp is unified on the production date.	The position of the clearance cover of the production full inspection stamp is unified on the lower left of the label paper, and the position of the clearance cover of the QA/PASS stamp is unified on the production date.	Visual		√